



Dart Aerospace Ltd.
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RB 92700-10303-041
Job Sheet 184610



Part No: RB 92700-10303-041

Job Qty: 1 ea

Part Name: Wrench And Reactor Set



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/15/18

Job Tracking No:

Due Date: 12/10/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB 92700-10303-041 Rev. A IPP Rev. A 18.09.11 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/10/18	12/10/18	0.00	0.00	Start Up Small Fab-4		MLL
110	Small Fab	1 pcs	12/10/18	12/10/18	0.00	1.00	Small Fab-4		MLL DAS
120	QC	1 pcs	12/10/18	12/10/18	0.00	0.00	QC5		30
130	Packaging	1 pcs	12/10/18	12/10/18	0.00	0.00	Packaging3-1		MLL 9-89
140	QC21-FG	1 Ea	12/10/18	12/10/18	0.00	0.00	QC21		DEC 27 2018 9-89

Part Op 110 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
Descriptions: APP-1200-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RB 92700-10303-041-8 to RB 92700-10303-041-2 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
50 54 173 165 164	91271A607 12-Point Screw 5/16"-24 x 1" Long Steel	3 Ea (3 ea)	90-Start up Operation	5110452
	91922A305 Flat Washer for 5/16" Screw 0.593" OD x 0.324" ID Steel	3 Ea (3 ea)	90-Start up Operation	5110458
	97524A032 Sealing Blind Rivet	4 Ea (4 ea)	90-Start up Operation	5113449
	APP-1200-E Case	1 Ea (1 ea)	90-Start up Operation	5131125
	RB 92700-10303-041-2 Top Foam	1 (1 ea)	90-Start up Operation	5131127
	RB 92700-10303-041-3 Bottom Foam	1 (1 ea)	90-Start up Operation	5131126
	RB 92700-10303-041-8 Position Placard	1 Ea (1 ea)	90-Start up Operation	5139287
	RB41011 Dart Tooling Placard, Aluminum	1 Ea (1 ea)	90-Start up Operation	502040
	RB 92700-10303-041-4 Plate Assembly	1 Ea (1 ea)	110-Small Fab	5139899
	RB 92700-10303-041-6 Wrench Assembly	1 Ea (1 ea)	110-Small Fab	5139897

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	91271A607	3	25	0
	91922A305	3	25	0
	97524A032	4	847	0
	APP-1200-E	1	11	0
	RB 92700-10303-041-2	1	0	0
	RB 92700-10303-041-3	1	0	0
	RB 92700-10303-041-8	1	0	0
	RB41011	1	751	0
110-Small Fab	RB 92700-10303-041-4 Rev. A	1	0	0
	RB 92700-10303-041-6 Rev. A	1	0	0

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Part Specifications

Specifications could not be found.

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**Container No: S140135****Part: RB 92700-10303-041****Job No: 184610****Serial No/Batch: S140135****Revision: A****Inspector:****Exp Date:****Instructions:**

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Date: 12/22/18